

Work Order ID 51859

September 08, 2009 7:39:14 AM



Page 1

Item ID: D205-633-023

Accept



Setup Start



Revision ID: B

Stop



Item Name: Heli Access Step LH Extended High Gear (31")

Start Date: 09/08/09 Start Qty: 1.00



Cust Item ID:

Required Date: 09/15/09 Req'd Qty: 1.00



Customer:

Reference: Trial fit re-stock

Run Start



Approvals: Process Plan: *[Signature]*

Date: _____

Tooling: _____

Date: _____

Stop



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
DSI9300	Rev B

100 Identify as per dwg & Stock Location: 20 0.00



Packaging

Memo

0.00

Packaging

Pick new hardware as necessary. Clean; re-package and re-identify the struts with the original batch #. *See attached original w/o.*

Re-stock the step with the original batch # 36494

LL to make adjustment

REVA

9/9/08 SQ

110 QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

2/8/09/08

(M)

4

Work Order ID 51859

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Page 2

Item ID: D205-633-023

Accept



Setup Start



Revision ID: B

Stop



Item Name: Heli Access Step LH Extended High Gear (31")

Start Date: 09/08/09 Start Qty: 1.00



Cust Item ID:

Required Date: 09/15/09 Req'd Qty: 1.00



Customer:

Reference: Trial fit re-stock

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/14

u 09-08-11

Picklist Print

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Work Order ID: 51859



Parent Item: D205-633-023RevB



Parent Item Name: Heli Access Step LH Extended High Gear (31")

Start Date: 09/08/09

Required Date: 09/15/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN4-12A		Purchased	No			110	Each	425.0000	1.0000			
---------	--	-----------	----	--	--	-----	------	----------	--------	--	--	--



Bolt

X
All

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST	425	
----	-----	--

111605	25	
--------	----	--

111925	100	
--------	-----	--

112314	300	
--------	-----	--

111605 SP

AN4-14A		Purchased	No			110	Each	209.0000	1.0000			
---------	--	-----------	----	--	--	-----	------	----------	--------	--	--	--



Bolt

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST	209	
----	-----	--

107534	19	
--------	----	--

110372	190	
--------	-----	--

110372 9/9/09 @ SP

Picklist Print

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Work Order ID: 51859

Parent Item: D205-633-023RevB

Parent Item Name: Heli Access Step LH Extended High Gear (31")


Start Date: 09/08/09

Required Date: 09/15/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S AN44-7A  Eyebolt		Purchased	No			110	Each	40.0000	1.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

40

108638

16

110155

6

111177

8

112454

10

108638 SQ

S AN4-5A



Bolt

Purchased

No

110

Each

145.0000

1.0000



Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

145

100089

6

106605

6

108672

1

109061

9

110844

100

111650

23

111650 9/9/09 SQ

Picklist Print

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Work Order ID: 51859

Parent Item: D205-633-023RevB

Parent Item Name: Heli Access Step LH Extended High Gear (31")


Start Date: 09/08/09

Required Date: 09/15/09

Comments:

Start Qty: 1.00

Required Qty: 1.00


Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-6A  Bolt		Purchased	No			110	Each	814.0000	3.0000			

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	814	
102602	3	
105810	15	
107534	1	
109545	2	
110399	27	
111279	466	
112314	300	

111279 SP

AN4-7A  Bolt		Purchased	No			110	Each	105.0000	1.0000			
--	--	-----------	----	--	--	-----	------	----------	--------	--	--	--

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	105	
111668	5	
112314	50	
112385	50	

111668 SP

9/10 @ SP

Picklist Print

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Work Order ID: 51859



Parent Item: D205-633-023RevB



Parent Item Name: Heli Access Step LH Extended High Gear (31")


Start Date: 09/08/09

Required Date: 09/15/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-14A  Bolt		Purchased	No			110	Each	117.0000	1.0000		9/9/8 @SD	

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

117

104547

2

106166

8

112243

7

112411

30

112467

20

112489

50

112243 SQ

Picklist Print

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Work Order ID: 51859

Parent Item: D205-633-023RevB

Parent Item Name: Heli Access Step LH Extended High Gear (31")

Start Date: 09/08/09

Required Date: 09/15/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960JD416

Purchased

No

110

Each

8,765.000

14.0000



Washer

9/9/09 (12) SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

Return 2009

18

111279

18

Main Warehouse

ST

8747

102929

2

105906

4

107321

23

107939

114

108161

553

108827

31

109249

69

110523

340

111279

101

111916

2623

112314

4887

16941

0

111279 SP

9

Picklist Print

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Work Order ID: 51859

Parent Item: D205-633-023RevB

Parent Item Name: Heli Access Step LH Extended High Gear (31")


Start Date: 09/08/09

Required Date: 09/15/09




Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S AN960JD516  Washer		Purchased	No			110	Each	1,225.000	3.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1225	
100564	2	
106167	6	
107534	34	
107959	43	
108246	46	
108672	2	
109059	49	
109752	22	
110363	46	
110523	57	
111279	43	
112082	375	
112314	500	

S D2022-101  Spacer		Manufactured	No			110	Each	0.0000	4.0000			
S D2022-103Rev...  Spacer		Manufactured	No			110	Each	0.0000	2.0000			
S D2562-013RevD  Strut		Manufactured	No			110	Each	0.0000	1.0000			

112082 sq
45885 sq
50735 sq
36365 sq
9/9/8 (14)

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Shop Packet Print

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Picklist Print

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Work Order ID: 51859

Parent Item: D205-633-023RevB

Parent Item Name: Heli Access Step LH Extended High Gear (31")

Start Date: 09/08/09

Required Date: 09/15/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2563RevC		Manufactured	No			110	Each	0.0000	1.0000			
Step Weldment Assembly												
D2565-201RevE		Manufactured	No			110	Each	11.0000	1.0000			
Strut												

B36514 SP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	11	
36514	2	
47550	9	

D2565-203RevE		Manufactured	No			110	Each	2.0000	1.0000			
Strut												

B365B 50

9/9/8

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	2	
36513	2	

Picklist Print

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Work Order ID: 51859

Parent Item: D205-633-023RevB

Parent Item Name: Heli Access Step LH Extended High Gear (31")

Start Date: 09/08/09

Required Date: 09/15/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2565-205RevE

Manufactured

No

110

Each

10.0000

1.0000



Strut

B36515 SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST253

10

50060

10

D2565-207RevE

Manufactured

No

110

Each

10.0000

1.0000



Strut

B36516 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

10

36368

1

40009

9

D2565-209RevE

Manufactured

No

110

Each

9.0000

1.0000



Strut

B36517 SP

9/9/8 R

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

9

37392

9

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Shop Packet Print

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Picklist Print

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Work Order ID: 51859



Parent Item: D205-633-023RevB



Parent Item Name: Heli Access Step LH Extended High Gear (31")

Start Date: 09/08/09

Required Date: 09/15/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3437-043RevB

Manufactured

No

110

Each

7.0000

1.0000



Aft Strut Assembly

B36524 SQ

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

7

36524

3

44583

4

MS21042L4

Purchased

No

110

Each

8,315.000

7.0000



Nut

M110430

SQ

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

8315

107499

5

110507

273

111827

5996

112314

2000

15924

0

8182

41

9/9/8 QDSQ

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Shop Packet Print

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Work Order ID: 51859



Parent Item: D205-633-023RevB



Parent Item Name: Heli Access Step LH Extended High Gear (31")

Start Date: 09/08/09

Required Date: 09/15/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L5		Purchased	No			110	Each	1,347.000	2.0000			



Nut

*

9/9/8 @ SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1347

110382

10

111636

337

112314

1000

111636

Date: Thursday, 12/20/2007 3:23:26 PM
 User: Kim Johnson

Process Sheet

5

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HELI ACCESS STEP EXT HIGH GEAR
 Job Number : 36494
 Estimate Number : 13072
 P.O. Number :
 This Issue : 12/20/2007 S.O. No. :
 Prsht Rev. : NC Part Number : D205633023
 First Issue : 1/1 Type : LARGE FAB ASSY Drawing Number : DSI 9300 REV B
 Previous Run : 35868 Drawing Revision : B
 Written By :
 Checked & Approved By :
 Comment : Est Rev: A new issue Rev B dwg 07-11-19 DD verified by: EC
 Due Date : 1/27/2008 Qty: 3 Um: Each

REFERENCE ONLY

Additional Product

W10 51855

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 DC DOCUMENT CONTROL



(3)

Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPPD205-633-023 . CHG001

08/03/06

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D2022101 Spacer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

Spacer

Batch: 33985

4.0 D2022103 Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

Spacer

Batch: B35885

5.0 D2562013 Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

Strut

Batch: 36511 2x B36365

12/3/4 (3)

Process Sheet

CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACCESS STEP EXT HIGH GEAR

Number: 36494

Part Number: D205633023

REFERENCE ONLY

Ser:



eq. #:

Machine Or Operation:

Description:

8.0

D2563

Step Weldment Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

✓ Weldment Assembly

Batch: 36512

5/8/16

(3x)

9.0

D2565204

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

✓ Strut

Batch: 36514

B36514

8.0

D2565203

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

✓ Strut

Batch: 36513

(36513)

9.0

D2565205

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

✓ Strut

Batch: 36515

h

10.0

D2565207

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

✓ Strut

Batch: 36516

h

11.0

D2565209

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

✓ Strut

Batch: 36517

h

12.0

D3437043

Aft Strut Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

✓ Aft Strut Assembly

Batch: B36524

12/3/17 (3)

Process Sheet

CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACCESS STEP EXT HIGH GEAR

#ber: 36494

Part Number: D205633023

per:



REFERENCE ONLY

eq. #: Machine Or Operation: Description:

13.0

AN45A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

Bolt

Batch: M100857 28

10 M106242 RD -

14.0

AN46A

Bolt



Comment: Qty.: 3.0000 Each(s)/Unit Total: 9.0000 Each(s)

Bolt

Batch: M105810

RD ✓

15.0

AN47A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

Bolt

Batch: M102190

RD ✓

16.0

AN412A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

Bolt

Batch: M105143

RD ✓

17.0

AN414A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

Bolt

Batch: M105653

RD ✓

18.0

AN44 7A

EYEBOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

EYEBOLT

Batch: M106763

*****ENSURE THIS IS AN44-7A EYEBOLT*****

RD ✓

19.0

AN514A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

Bolt

Batch: M104547

RD 8/3/4 (3)

Joston

Process Sheet

CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACCESS STEP EXT HIGH GEAR

Number: 36494

Part Number: D205633023

REFERENCE ONLY

Order:



Seq. #:

Machine Or Operation:

Description:

20.0

AN960JD416

Washer



Comment: Qty.: 14.0000 Each(s)/Unit Total: 42.0000 Each(s)

Washer

Batch: M106277

21.0

AN960JD516

Washer



Comment: Qty.: 3.0000 Each(s)/Unit Total: 9.0000 Each(s)

Washer

Batch: M108654

22.0

MS21042L4

Nut



Comment: Qty.: 7.0000 Each(s)/Unit Total: 21.0000 Each(s)

Nut

Batch: M105938

23.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

Nut

Batch: M106277

24.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

25.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-633-023

Location:

PPP Rev:

Draft

26.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



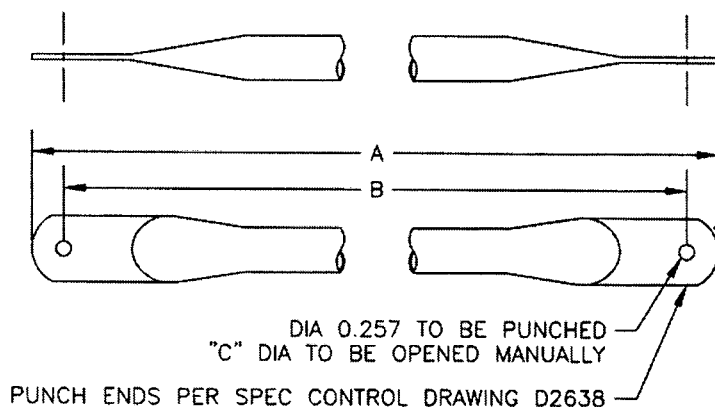
2008/3/06

(3)



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D2565	REV. E SHEET 1 OF 1
DATE 04.05.05		TITLE STRUT	SCALE 1:3
A	96.05.03	NEW ISSUE	
B	97.03.15	CORRECT D2565-111 DIM. A	
C	98.10.05	UPDATED MATERIAL NOTE (TSR A603)	
D	02.06.05	ADD -3XX PARTS; ADD FINISH	
E	04.05.05	ADD D2565-401-411; RMV ANGLE D	

RELEASED
04.05.05



PART #	A	B	DIA C
D2565-101	20.52	19.72	0.316
D2565-103	18.21	17.41	0.316
D2565-105	20.19	19.39	0.316
D2565-107	13.43	12.63	-
D2565-109	12.31	11.51	-
D2565-111	13.65	12.85	-
D2565-201	22.79	22.00	0.316
D2565-203	20.75	19.95	0.316
D2565-205	21.22	20.42	0.316
D2565-207	16.07	15.27	-
D2565-209	15.16	14.36	-
D2565-211	14.14	13.34	-
D2565-301	27.03	26.23	0.316
D2565-303	25.34	24.54	0.316
D2565-305	23.73	22.93	0.316
D2565-307	20.86	20.06	-
D2565-309	20.17	19.37	-
D2565-311	16.30	15.50	-
D2565-401	18.29	17.49	0.316
D2565-403	15.64	14.84	0.316
D2565-405	19.45	18.65	0.316
D2565-407	10.79	9.99	-
D2565-409	9.34	8.54	-
D2565-411	13.81	13.01	-

REFERENCE ONLY

GENERAL NOTES

- 1) MATERIAL: AISI 304/316/318 SS 0.750 OD X 0.049 WALL
(REF DART SPEC. M304TR0.750W0.049)
ENSURE SEAMLESS TUBE IS USED
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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5.2 D205-633-021/-022/-023/-024/-025/-026 Heli-Access Step
(Simplex Model 304 Fire Attack Tank Compatible)

QTY -021	QTY -022	QTY -023	QTY -024	QTY -025	QTY -026	Part Number	Description
X						D205-633-021	Heli-Access-Step™ (LH), High Gear
	X					D205-633-022	Heli-Access-Step™ (RH), High Gear
		X				D205-633-023	Heli-Access-Step™ (LH), Extended High Gear (31")
			X			D205-633-024	Heli-Access-Step™ (RH), Extended High Gear (31")
				X		D205-633-025	Heli-Access-Step™ (LH), Extended High Gear (39")
					X	D205-633-026	Heli-Access-Step™ (RH), Extended High Gear (39")
4	4	4	4	4	4	D2022-101	SPACER
2	2	2	2	2	2	D2022-103	SPACER
				1	1	D2562-005	STRUT
1	1					D2562-011	STRUT
		1	1			D2562-013	STRUT
1		1		1		D2563	WELDMENT ASSEMBLY
1	1					D2565-101	STRUT
1	1					D2565-103	STRUT
1	1					D2565-105	STRUT
1	1					D2565-107	STRUT
1	1					D2565-109	STRUT
*1	*1					D2565-111	STRUT
		1	1			D2565-201	STRUT
		1	1			D2565-203	STRUT
		1	1			D2565-205	STRUT
		1	1			D2565-207	STRUT
		1	1			D2565-209	STRUT
		*1	*1			D2565-211	STRUT
				1	1	D2565-301	STRUT
				1	1	D2565-303	STRUT
				1	1	D2565-305	STRUT
				1	1	D2565-307	STRUT
				1	1	D2565-309	STRUT
				*1	*1	D3165-1	SUPPORT ARM
1	1					D3437-041	AFT STRUT ASSEMBLY
		1	1			D3437-043	AFT STRUT ASSEMBLY
				1	1	D3437-045	AFT STRUT ASSEMBLY
	1		1		1	D3438-042	WELDMENT ASSEMBLY
1	1	1	1	1	1	AN4-5A	BOLT
4	4	3	3	3	3	AN4-6A	BOLT
1	1	1	1	1	1	AN4-7A	BOLT
1	1					AN4-11A	BOLT
		1	1	1	1	AN4-12A	BOLT
1	1	1	1	1	1	AN4-14A	BOLT
1	1	1	1	1	1	AN44-7A	EYEBOLT
1	1	1	1	1	1	AN5-14A	BOLT
16	16	14	14	14	14	AN960JD416	WASHER
3	3	3	3	3	3	AN960JD516	WASHER
8	8	7	7	7	7	MS21042L4	NUT (or MS21042-4)
2	2	2	2	2	2	MS21042L5	NUT (or MS21042-5)

* ONLY INSTALLED IF TANK IS REMOVED

REFERENCE ONLY

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